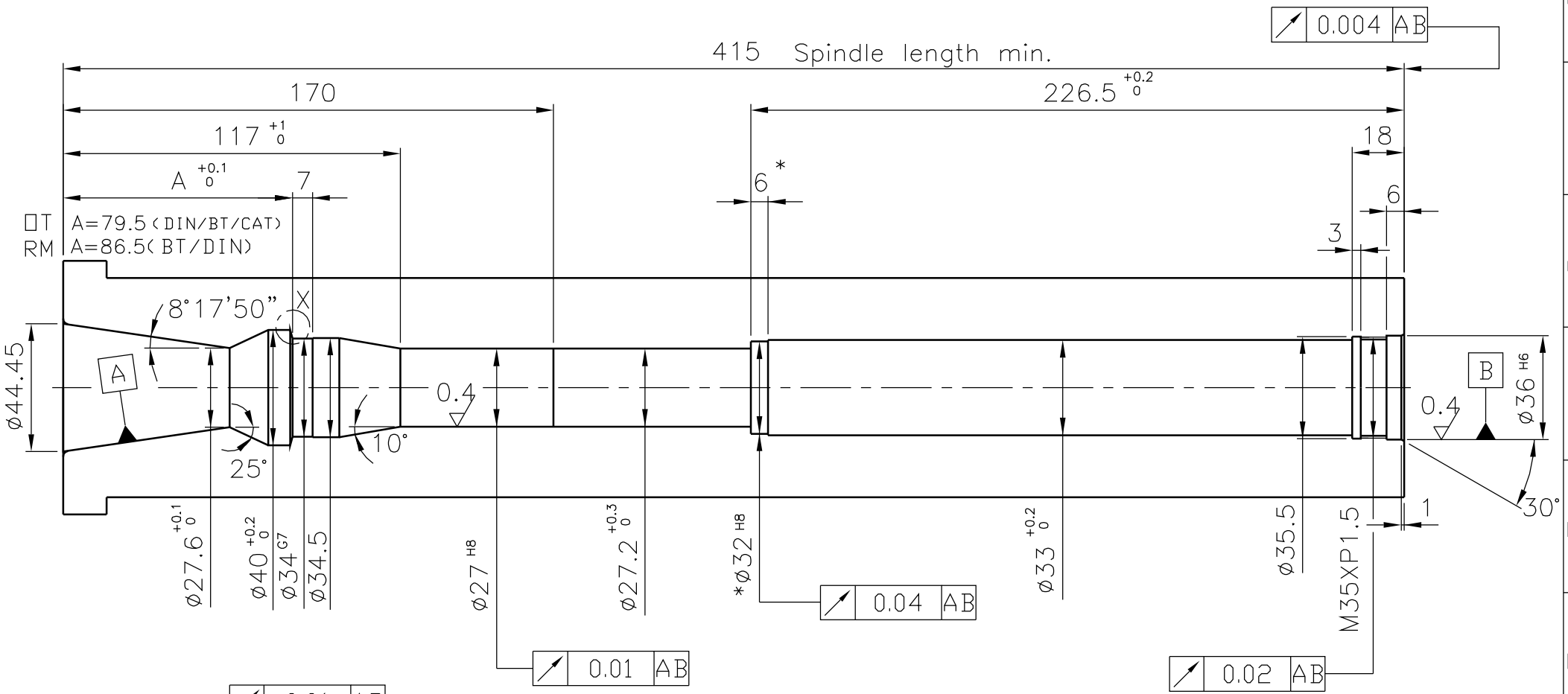
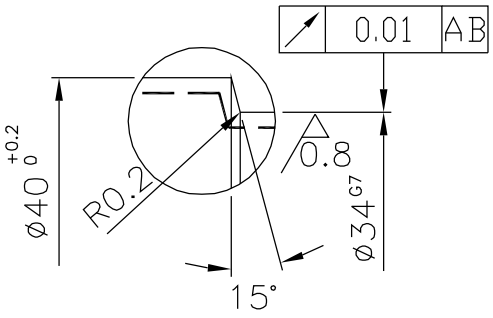
Spindle inside contour





DETAIL X

HRc 60±2°
Eht. min 1mm

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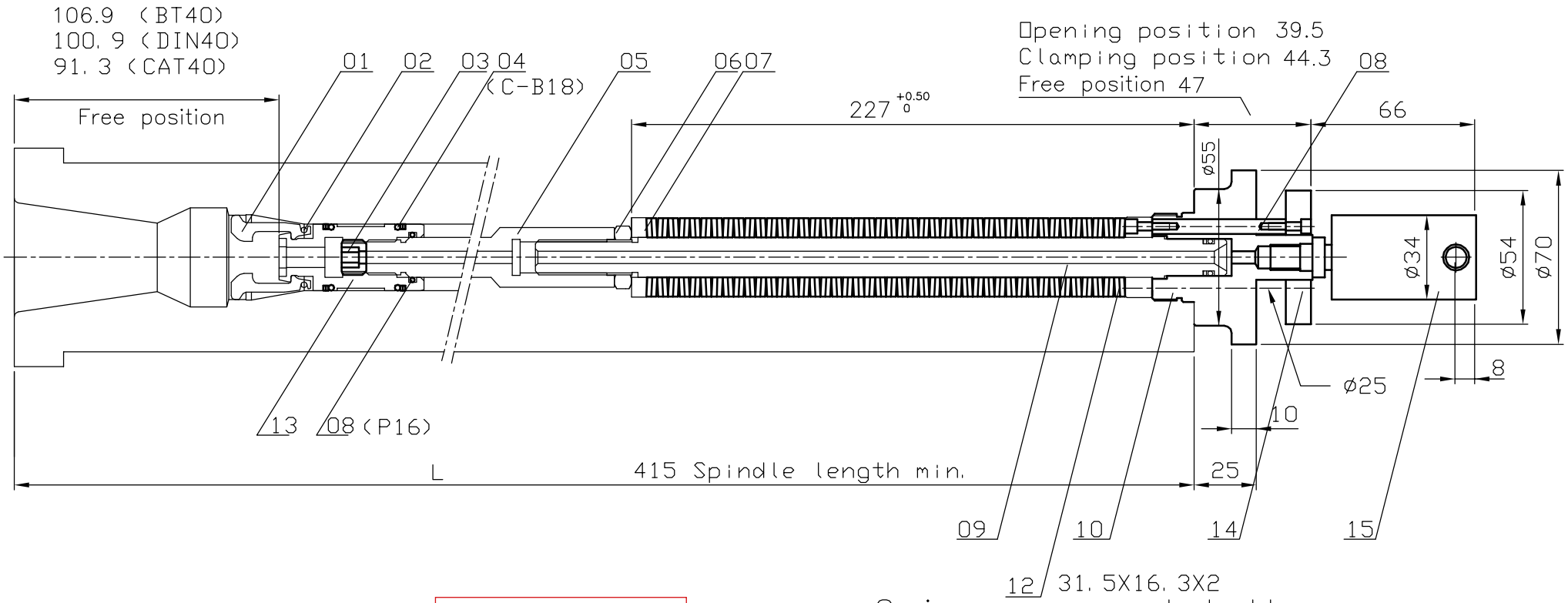
* to be cancelled when spindle length < 520mm 銳角去除

處理	備註	材質	硬度	第三角法	比例	台件	設計	日期
40SPIND			RC		1/2		H. J.	00/6/22
			S.M.	圖號	40SPINDLE			

40PST4/750

40PS4100

Id. Nr.	
Com. Nr.	



Spring arrangement double
Pull-in force 7650N ±10%
Opening force 11500N

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S.M.	date	14/09/15